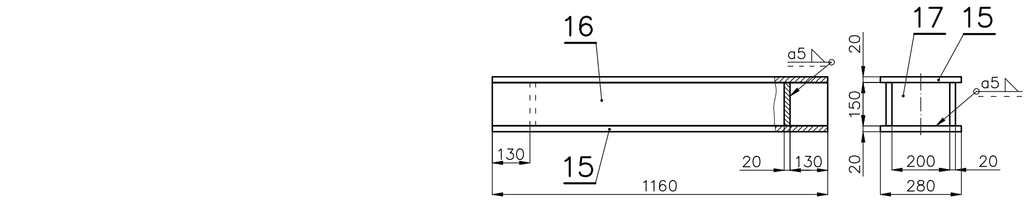

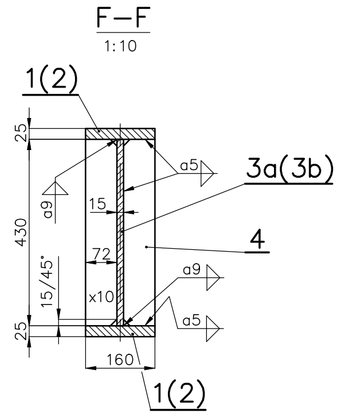

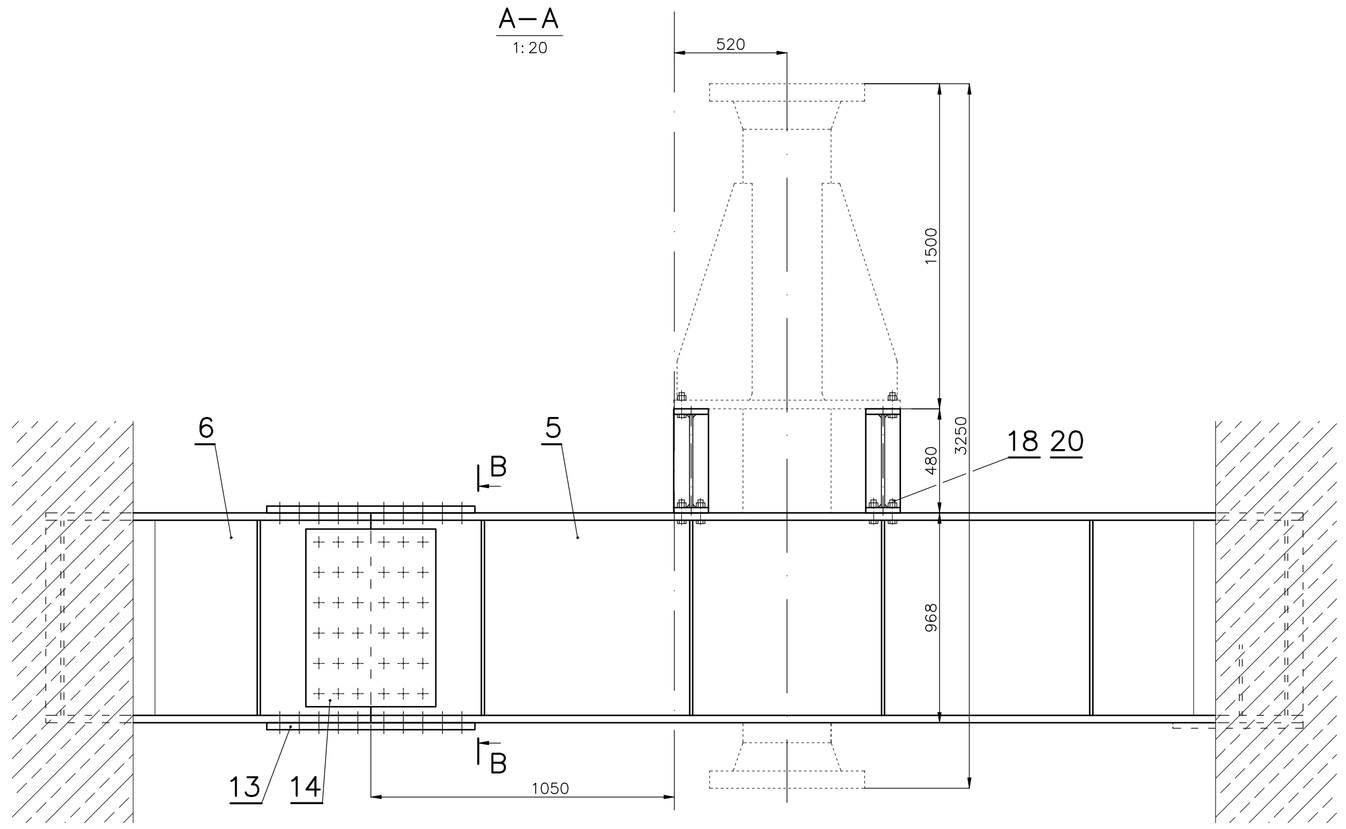

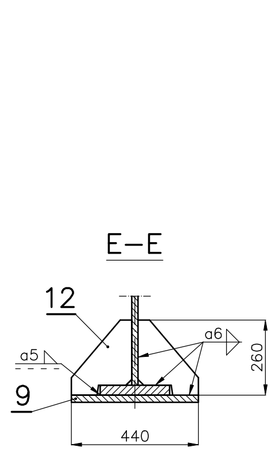

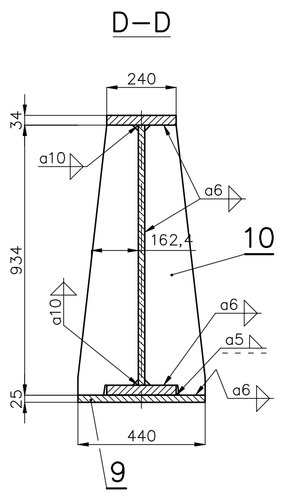

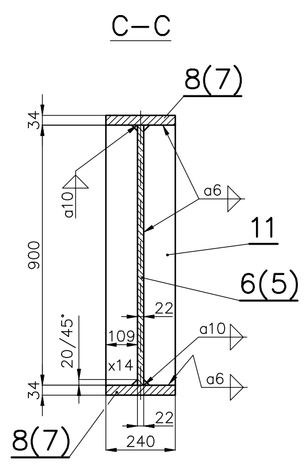

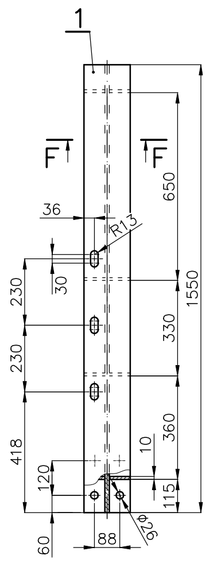

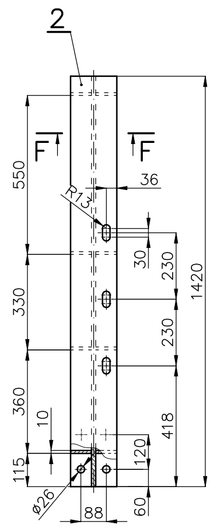

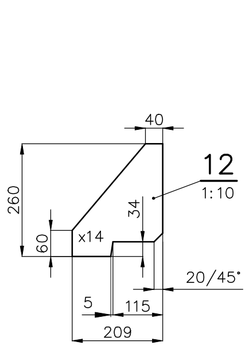

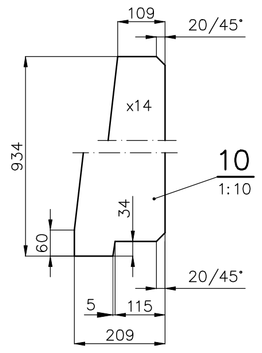

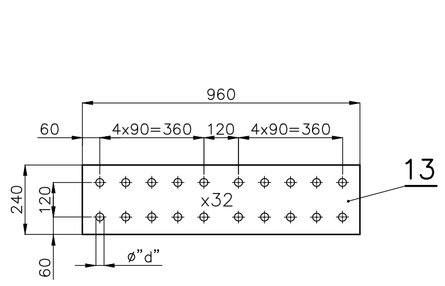

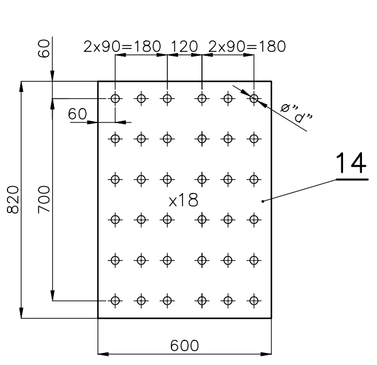

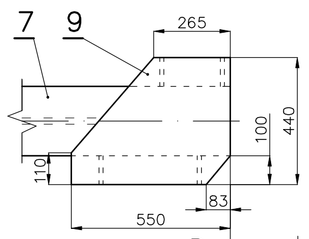

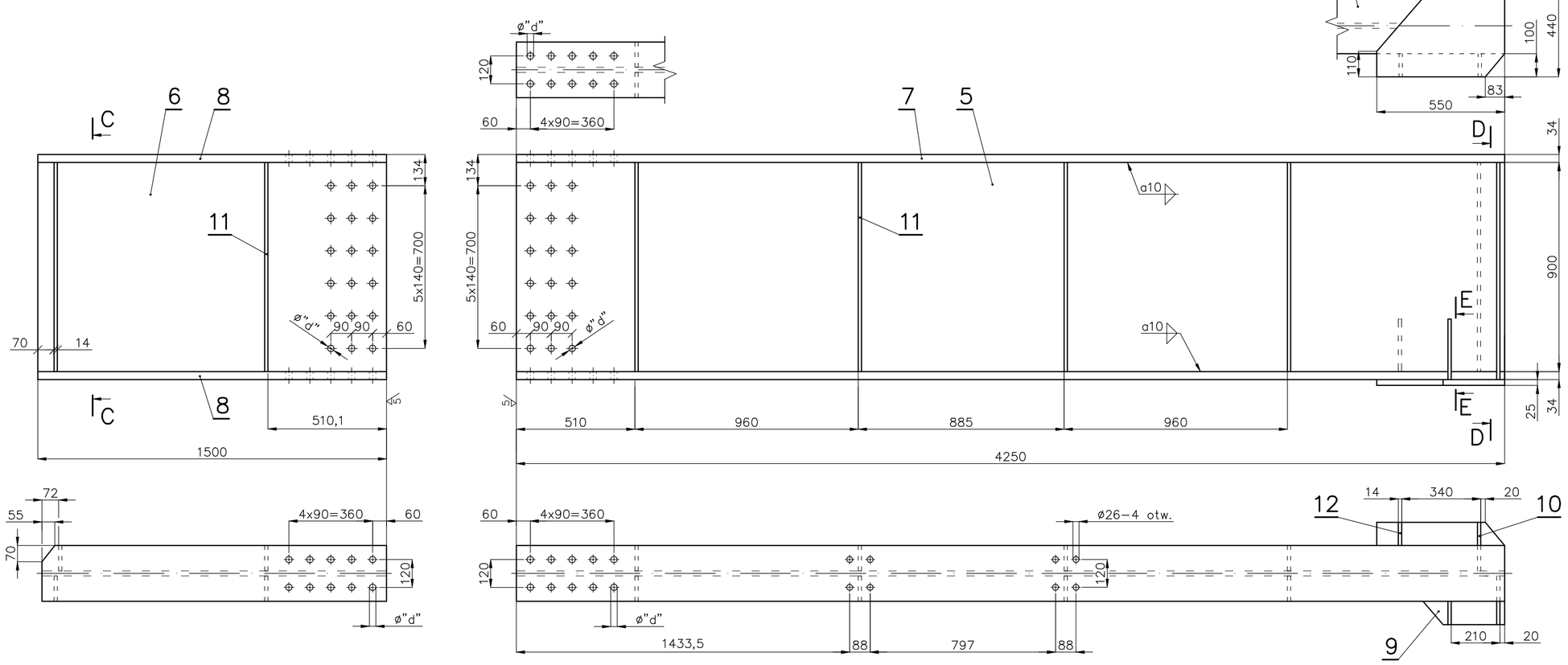

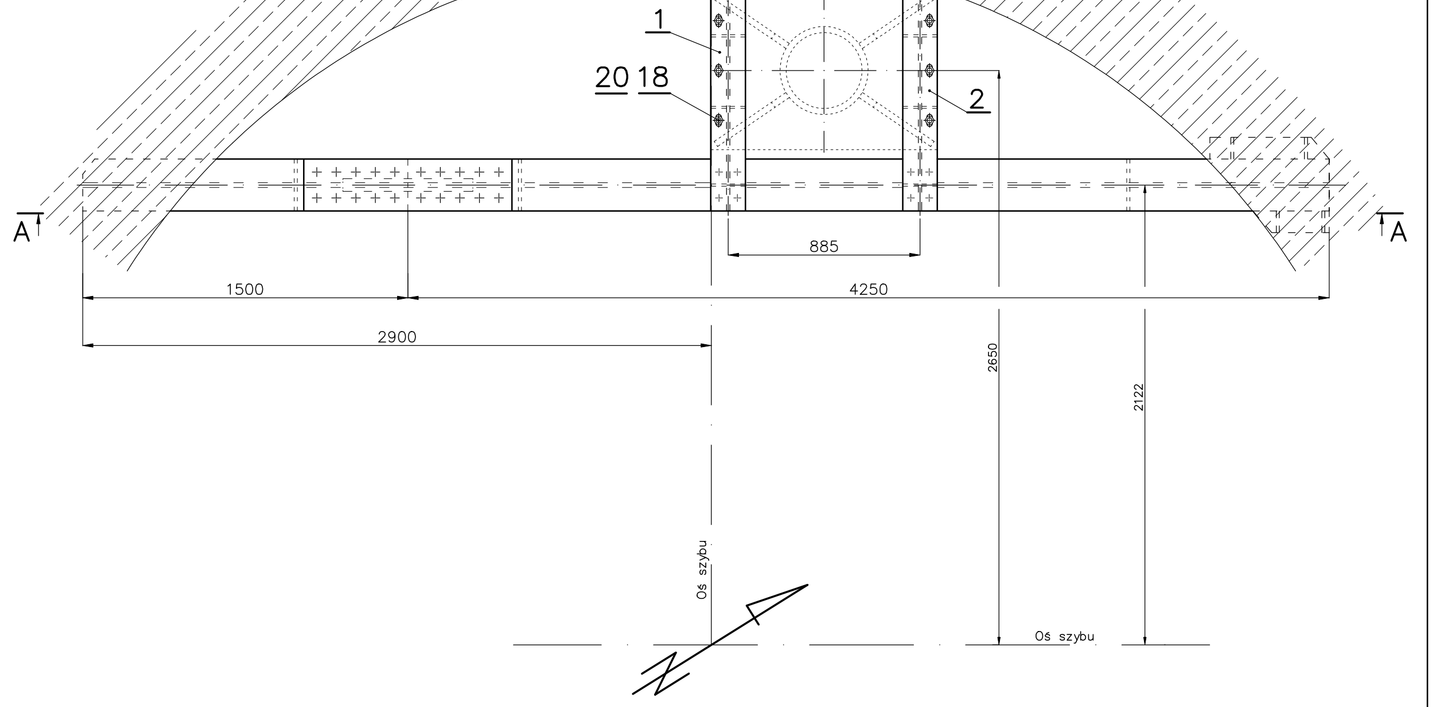

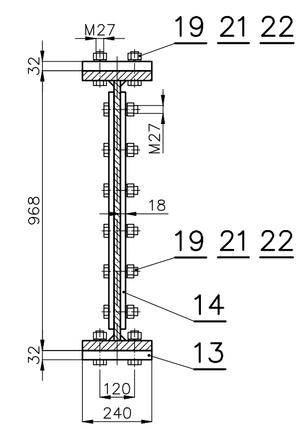

Chropowatość ciętych krawędzi blach i kształtowników: $\overset{20}{\nabla}$

Otwory ø"d" w poz. 1, 2, 12, 13, wykonać (po ich wzajemnym złożeniu) na wymiar ø$25^{+0,033}$ przy stanie powierzchni $\overset{2,5}{\nabla}$

Konstrukcja spawana klasy 2 (wg PN–87/M–69008)
Poziom jakości C, wg PN–EN ISO 5817
Klasa tolerancji wymiarów liniowych A, wg PN–EN ISO 13920

ENERGOMONTAŻ CHORZÓW

	Nazwisko	Data	Podpis
Projektował	mgr inż. Cz. Dąbrowski	VII – 2012	
Konstruował	mgr inż. Cz. Dąbrowski	VII – 2012	
Sprawdził	mgr inż. R. Sałwiczek	VII – 2012	

Podziałka 1:20 (1:15)
Format A1
Inwestor: KW SA Oddział KWK "Bobrek–Centrum"
Obiekt/Urządzenie: Rurociąg DN400 w szybie "Bolesław"
Nr rys. R–1.1
Nazwa rysunku: KONSTRUKCJA WSPORCZA GŁÓWNA
Przynależy do rys. R–1.0